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Dedicated to the Science of Motion

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ART320 / ART330 MAINTENANCE

1. After first 80 hours of operation, remove drain plug and drain the housing. Do this operation while the unit is warm.
2. With the stage setting in a horizontal position, table top parallel to a horizontal surface, refill the housing with fresh oil. Correct level is such that the oil line is mid-way on the Sight Plug. Any oil similar to MobilGear Oil 636 can be used.
3. Repeat steps one and two after the next 250 hours of operation, and thereafter at regular intervals of 1000 hours.

Oil should be changed more often if the unit is operated in chemical fumes or under extreme conditions of moisture, dust, or high ambient temperature.